

















Tapco Tools

While we invented the portable siding brake more than 50 years ago, there's no way we're sitting still. For your siding, roofing, trim and flashing fabrication needs, look no further than the many solutions offered by the world market leader, Tapco Tools.

Want to create a finishing touch that will distinguish your work? Turn to Tapco's Brake Buddy® roll-forming tool – a true job differentiator.

Need some business-boosting ideas? Visit the Tapco TV channel on YouTube for the most complete how-to video library and expand your brake know-how.

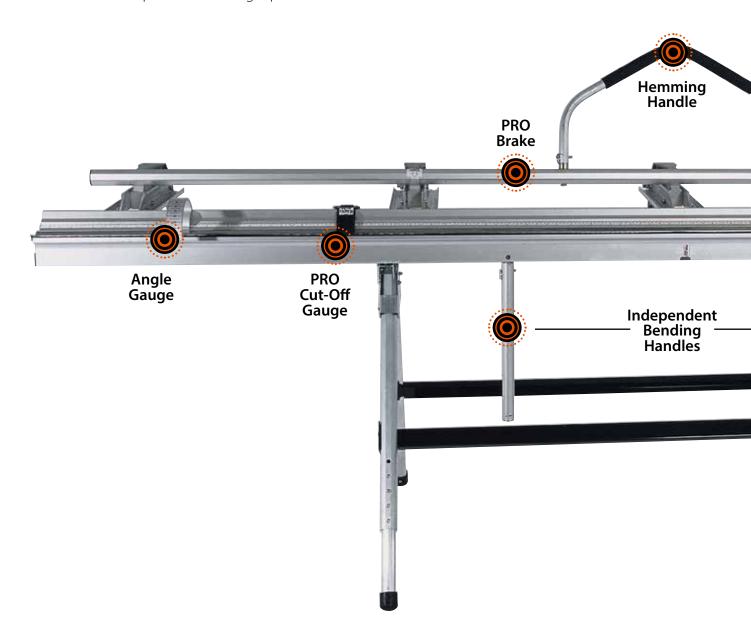
When you take a look at Tapco Tools, you won't need to look any further.



Working with you since 1961.

Tapco PRO Brakes

From soffit and fascia to custom brick mold, sill trim, window casing, chimney flashing and more, Tapco's PRO brake easily produces custom pieces for any siding and roofing application. The efficient pulling motion of the hemming handle keeps the material securely in place without interference and the unique toggle lock system reduces operator fatigue and excessive wear and tear. Independent bending handles allow for easy operation, letting you get closer to the work. The patented Moving Pivot Hinge provides increased bending power, and the unique hemming capability allows for 180-degree overbends to produce more rigid panels.



| ITEM # | PRODUCT | T LENGTH FEET/METERS | | WORKING WEIGHT POUNDS/ KILOGRAMS | | CAPACITIES | |
|---|-------------------|-------------------------|--------|----------------------------------|---------|--|--|
| 10556 | PRO 19 | 8' 6" | 2,59 m | 96 lbs. | 43,4 kg | Soft Aluminum: Un to 020 | |
| 10558 | PRO 19 | 10' 6" | 3,20 m | 121 lbs. | 54,7 kg | Soft Aluminum: Up to .030 Galvanized Steel: Up to 28 ga. Copper sheet & coil: Up to 16 oz. | |
| 10560 | PRO 19 | 12' 6" | 3,81 m | 147 lbs. | 66,8 kg | | |
| 10565 | PRO 14 | 8' 6" | 2,59 m | 87 lbs. | 39,3 kg | Soft Aluminum: Up to .030 | |
| 10567 | PRO 14 | 10' 6" | 3,20 m | 106 lbs. | 48,1 kg | Galvanized Steel: Up to 28 ga. | |
| 10569 | PRO 14 | 12' 6" | 3,81 m | 129 lbs. | 58,4 kg | Copper sheet & coil: Up to 16 oz. | |
| 10568 | PRO 14 Heavy Duty | 10' 6" | 3,20 m | 127 lbs. | 57,6 kg | Soft Aluminum: Up to .040 Galvanized Steel: Up to 26 ga. Copper sheet & coil: Up to 20 oz. | |
| PRO 19: Throat depth 19" • Mouth opening 2-3/8" PRO 14: Throat depth 14" • Mouth opening 2-3/8" | | | | | | | |



Tapco Speed Link™

Download a QR Code scan
app to your phone and
access our YouTube videos
on specific brake bends.

The PRO System



Snap Stand

Solid support for portable brakes and saw tables.

- Item #11720
- Legs adjust independently to level on uneven ground.
- Brakes and Tables easily snap and lock in place.
- Folds flat for easy storage and sets up in seconds.
- Optional Wheel Kit is easy to attach Steel hub, 10", foam core. Item #14978





Side-Winder®

Keeps the coil at your side!

- Item #10776
- Allows you to feed coil directly into the jaws of your PRO Brake.
- Attaches in seconds to PRO Series brakes (1995 and after excluding 12'6").



PRO Cut-Off

Quickly and safely make factory quality cuts.

- Item #10379
- Lightweight aluminum construction built to last.
- Eliminates use of dangerous utility knives and open blades.
- Use with all PRO Series Brakes (1995 and after).
- Includes molded storage case.



PRO Cut-Off Gauge

Makes cuts faster without measuring each cut.

- Item #12250
- Includes 2 gauges.
- Easily identifies distance for Cut-Off usage.
- · Simplifies cutting.
- For use with the PRO Series and MAX XL brakes.

All the tools you need to complete the job.



Angle Gauge

Take the guesswork out of your bends.

- Item #11663
- Mounts easily on any PRO, MX Series, or MAX-I-MUM II brake built after 1995.
- Quickly shows the bending angle.



Brake Buddy®

Roll forming tool for portable brakes.

- Item #11676
- Includes storage case.
- Quickly and easily forms brick mold trim and decorative ribs.
- Enables you to offer added style and individuality to all your jobs.
- Easy adjustment with a flick of your wrist.

Standard Brake Buddy rollers - Included



Optional Brake Buddy Rollers - Sold separately





MAX-I-MUM® XL System

Whether on the job site or at the shop, Tapco's MAX-I-MUM XL System's MAX-I-MUM II™ Brake delivers commercial-grade bending in a lightweight package. Weighing just 133 lbs. for the 8'6"-long model, the brake handles thick metals. The

MAX-I-MUM XL System includes the **Adjustable MAX Cut-Off** and the **MAX Snap**

Stand with Wheel Kit for full portability and easy one-man transport.

| ITEM # | | GTH METERS | WORKING WEIGHT POUNDS/ KILOGRAMS | | CAPACITIES | |
|---|--------|---------------|----------------------------------|---------|--|--|
| 11017 | 8' 6" | 2,59 m | 133 lbs. | 60,1 kg | . Aluminum I In to 040 | |
| 11018 | 10' 6" | 3,20 m | 158 lbs. | 71,6 kg | Galvanized Steel Painted: Up to 26 ga | |
| 11019 | 12' 6" | 3,81 m | 190 lbs. | 86,0 kg | Soft & Annealed Copper: Up to 32 oz. | |
| 10997 | 14' 6" | 4,42 m | 217 lbs. | 98,3 kg | Starriess Steer, 72 Hard. Op to 20 ga. | |
| Throat depth: 19" • Mouth opening: 2-3/8" | | | | | | |

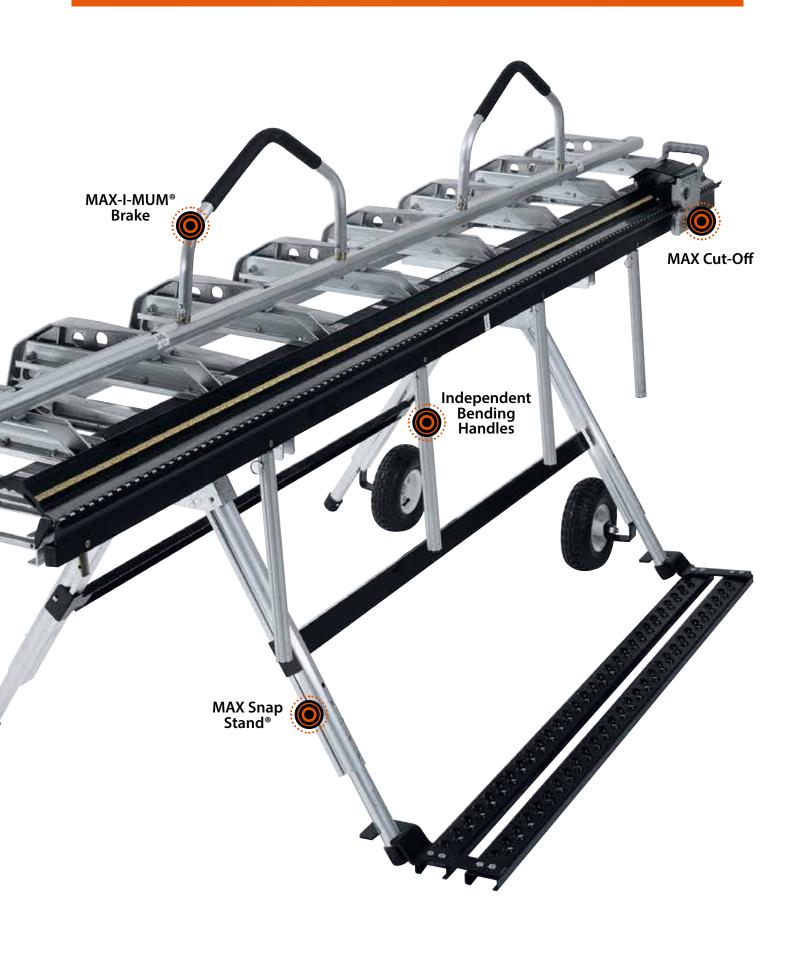


Adjustable MAX Cut-Off

Makes factory quality cuts in commercial sheet metals right on your MX or MAX-I-MUM XL brake.

- · Item #12261
- Adjustment allows cuts on a large range of materials.
- Eliminates the need for unsafe utility knives and conventional shears.
- Includes molded plastic storage case.







MX Series[®] Brake

Adjustable MAX Cut-Off The solution for heavy-duty commercial bending power, the MX Commercial Bending System includes an MX Series® Brake, MX Stand® and Adjustable MAX Cut-Off. Stability and toughness are built into the MX Series Brake with double-walled pivot arms providing added strength and die castings with reinforcing ribs for increased bending performance and reduced deflection. The brake's ergonomic handles deliver a superior grip and added leverage while the easy-maintenance moving hinge system increases bending power without marring material. The MX Stand with its trapezoidal design and wide plank bring complete stability. The included Adjustable MAX Cut-Off allows precise, factory-quality cuts on a wide range of materials. The heavy-duty roller shear eliminates the need for unsafe, repetitive utility knife and conventional sheer cutting, and provides a clean transfer of power with its comfortable, ergonomic handle.

| ITEM # | LENGTH FEET/METERS | | WORKING WEIGHT POUNDS/ KILOGRAMS | | CAPACITIES |
|--------|-----------------------|--------|----------------------------------|-----------|---|
| 14470 | 8' 6" | 2,59 m | 165 lbs. | 74,84 kg | All Vinyl Sheet Aluminum: Up to 16 ga. (.040) |
| 14471 | 10' 6" | 3,20 m | 208 lbs. | 94,35 kg | Galvanized Steel: Up to 22 ga. CR Sheet & Coil Steel: Up to 22 ga. |
| 14472 | 12' 6" | 3,81 m | 242 lbs. | 109,77 kg | Soft & Annealed Copper: Up to 32 oz. Stainless Steel, ½ hard: Up to 24 ga. |

Throat depth: 19-5/8" • Mouth opening: 1-7/16" 180° hemming capacity for making more rigid panels.

"Windy"® SP

For more than 30 years, the "Windy" SP Port-O-Brake has been the tried-and-true workhorse of the industry. Lightweight yet durable, the Windy delivers versatility and portability to contractors, locking onto a wide variety of material thicknesses with no need for adjustments. Capable of 130-degree overbends, the Windy handles materials such as .030 soft aluminum and 29 ga. galvanized steel. From soffit and fascia to sill trim and window casing, the "Windy" SP produces custom pieces for various applications. The bending handle detaches for easy transport. Available 30" Folding Legs with sturdy tubular steel construction also enhance portability. Can be used with Tapco's Brake Buddy roll-forming tool to quickly create brick mold trim and decorative ribs for jobs with individual style.

| ITEM # | - | LENGTH ET/METERS | | NG WEIGHT / KILOGRAMS | CAPACITIES | | |
|--|--------|---------------------|----------|--------------------------|---|--|--|
| 10828 | 8' 6" | 2,59 m | 86 lbs. | 38,9 kg | Soft Aluminum: Up to .030 Galvanized Steel: Up to 29 ga. | | |
| 10829 | 10' 6" | 3,20 m | 104 lbs. | 47,2 kg | Copper: Up to 16 oz. | | |
| Throat depth 14" • Mouth opening: 3/4" | | | | | | | |



The brake that started it all.



Tables • Slitters • Accessories







Port-O-Slitter®

Portable precision slitting and rib forming system.

- Item #10385
- (2) sets of cutting knives included to make single or multiple factory-quality cuts.
- Forms strengthening ribs and perforates most materials.

Optional accessories:

1/2 H.P. Motor Kit -110v (Item #10388) 1/2 H.P. Motor Kit -220v (Item #10389) Slitter Snap Stand (Item #12357) Slitter Cut-Off (Item #10667)

PRO-Coiler (Item #10367)

Perforating Rolls/Vinyl - 2" Shaft (Item #11476)

Perforating Rolls/Alum. - 2" Shaft (Item #11478)

Perforating Rolls/H.D. - 2" Shaft (Item #11479)

PRO-Coiler®

Portable trim coil holder.

- Item #10367
- For use with the "Windy" SP, PRO 14, or Port-O-Slitter.
- Lightweight and easy to use.
- Attaches and detaches easily.
- Allows for easy coil changes in seconds.

Folding Legs

Light duty leg set for use with "Windy" SP or PRO 14.

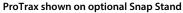
- Item #10147 Windy
- Item #10148 PRO 14
- Tubular steel construction.
- 30" high, folds compactly.

Port-O-Slitter shown with optional accessories: Slitter Snap Stand, Slitter Cut-Off, and PRO-Coiler



Additional job site essentials.







ProTrax® / MAXTrax®

The saw table designed for professional siding mechanics. Designed for oversized material.

- Item #11850 ProTrax
- Item #12282 MAXTrax
- Cuts multiple angles from 3/12 to 12/12. MAXTrax: even on 16" panels.
- Accommodates almost any 7¼" circular saw.
- Captured saw track provides secure & safe operation.
- Free-floating saw boom for flexibility and time savings at the job site.
- Lightweight and durable tubular frame system.
- ProTrax: 13" deck width; extended full working length 16'; boom length 4'.
- MAXTrax: 20" deck width; comes standard with ProTrax Extender Kit; boom length 8'.

ProTrax® Deck Extender Kit

Extend your saw table for wider materials

- Item #11988
- Extends table deck to 20" to accommodate siding, soffit, and decorative siding profiles.
- Converts the saw table into a layout table or universal workstation.
- Kit contains 2 extension pieces.

| ITEM # | PRODUCT | LENGTH | | WORKING WEIGHT | | CAPACITIES |
|---------|---------------------------|--------|--------|----------------|-----------|---|
| ΠΕΙΝΙ π | | FEET/N | METERS | POUNDS/ I | KILOGRAMS | CALACITES |
| 10556 | PRO 19 | 8' 6" | 2,59 m | 96 lbs. | 43,4 kg | Soft Aluminum: Up to .030 |
| 10558 | PRO 19 | 10' 6" | 3,20 m | 121 lbs. | 54,7 kg | Galvanized Steel: Up to 28 ga. |
| 10560 | PRO 19 | 12' 6" | 3,81 m | 147 lbs. | 66,8 kg | Copper sheet & coil: Up to 16 oz. |
| 10565 | PRO 14 | 8' 6" | 2,59 m | 87 lbs. | 39,3 kg | Soft Aluminum: Up to .030 |
| 10567 | PRO 14 | 10' 6" | 3,20 m | 106 lbs. | 48,1 kg | Galvanized Steel: Up to 28 ga. |
| 10569 | PRO 14 | 12' 6" | 3,81 m | 129 lbs. | 58,4 kg | Copper sheet & coil: Up to 16 oz. |
| 10568 | PRO 14 Heavy Duty | 10' 6" | 3,20 m | 127 lbs. | 57,6 kg | Soft Aluminum: Up to .040 Galvanized Steel: Up to 26 ga. Copper sheet & coil: Up to 20 oz. |
| 11017 | MAX-I-MUM XL | 8' 6" | 2,59 m | 133 lbs. | 60,1 kg | Aluminum: Up to .040 |
| 11018 | MAX-I-MUM XL | 10' 6" | 3,20 m | 158 lbs. | 71,6 kg | Galvanized Steel Painted: Up to 26 ga. |
| 11019 | MAX-I-MUM XL | 12' 6" | 3,81 m | 190 lbs. | 86,0 kg | Soft & Annealed Copper: Up to 32 oz. |
| 10997 | MAX-I-MUM XL | 14' 6" | 4,42 m | 217 lbs. | 98,3 kg | Stainless Steel, ½ hard: Up to 26 ga. |
| 14470 | MX | 8' 6" | 2,59 m | 165 lbs. | 74,84 kg | All Vinyl Sheet Aluminum: Up to 16 ga. (.040) |
| 14471 | MX | 10' 6" | 3,20 m | 208 lbs. | 94,35 kg | Galvanized Steel: Up to 22 ga. CR Sheet & Coil Steel: Up to 22 ga. |
| 14472 | MX | 12' 6" | 3,81 m | 242 lbs. | 109,77 kg | Soft & Annealed Copper: Up to 32 oz. Stainless Steel, ½ hard: Up to 24 ga. |
| 10828 | Windy "SP" | 8' 6" | 2,59 m | 86 lbs. | 38,9 kg | Soft Aluminum: Up to .030 Galvanized Steel: Up to 29 ga. |
| 10829 | Windy "SP" | 10' 6" | 3,20 m | 104 lbs. | 47,2 kg | Copper: Up to 16 oz. |
| 11720 | Snap Stand | _ | _ | 37 lbs. | 16,8 kg | _ |
| 14978 | Wheel Kit for Snap Stand | _ | _ | 10 lbs. | 4,5 kg | _ |
| 10776 | Side-Winder | _ | _ | 24 lbs. | 10,9 | 24" x 100' coil or maximum capacity up to 50 lbs. |
| 10379 | PRO Cut-Off | _ | _ | 8 lbs. | 3,6 kg | All Vinyl Aluminum: Up to .030, Galvanized Steel: Up to 28 ga. Copper: Up to 16 oz. |
| 11663 | Angle Gauge | _ | _ | 1 lb. | 0,45 kg | _ |
| 12250 | PRO Cut-Off Gauge | _ | _ | 1 lb. | 0,45 kg | _ |
| 11676 | Brake Buddy | _ | _ | 13 lbs. | 5,9 kg | .019 alum PVC coated alum vinyl coated trim coil |
| 12261 | Adjustable MAX Cut-Off | _ | _ | 9 lbs. | 4,1 kg | Aluminum: Up to .040 Galvanized Steel: Up to 24 ga. Soft Copper: Up to 32 oz. Stainless Steel: Up to 24 ga |
| 11850 | ProTrax | 6' | 2,54 | 82 lbs. | 37,2 kg | Will accept material thickness up to 1.5" |
| 12282 | MAXTrax | 6' | 2,54 | 113 lbs. | 51,3 kg | Will accept material thickness up to 1.5" |
| 11988 | ProTrax Deck Extender Kit | _ | _ | 9 lbs. | 4,1 kg | |
| 10385 | Port-O-Slitter | _ | _ | 82 lbs. | 37,2 kg | Soft Aluminum: Up to .030 Galvanized steel: Up to 28 ga. Copper: Up to 16 oz. |
| 12357 | Slitter Snap Stand | _ | _ | _ | _ | _ |
| 10667 | Slitter Cut-Off | _ | _ | _ | _ | _ |
| 10147 | Folding Legs - Windy | _ | _ | 13 lbs. | 5,9 kg | _ |
| 10148 | - 1 h | İ | | 1.2 II | 1 | |
| | Folding Legs - PRO 14 | _ | _ | 13 lbs. | 5,9 kg | _ |

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